



International
Standard

ISO 11137-1

**Sterilization of health care
products — Radiation —**

**Part 1:
Requirements for the
development, validation and
routine control of a sterilization
process for medical devices**

Stérilisation des produits de santé — Irradiation —

*Partie 1: Exigences relatives à la mise au point, à la validation
et au contrôle de routine d'un procédé de stérilisation pour les
dispositifs médicaux*

**Second edition
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