



International  
Standard

**ISO 12224-1**

**Solder wire, solid and flux-cored —  
Specification and test methods —**

**Part 1:  
Classification and performance  
requirements**

*Fils d'apport de brasage tendre, pleins et à flux incorporé —  
Spécifications et méthodes d'essai —*

*Partie 1: Classification et exigences de performance*

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