
**Automation systems and
integration — Physical device
control — Data model for
computerized numerical
controllers —**

**Part 14:
Process data for sink electrical
discharge machining (sink-EDM)**

*Systèmes d'automatisation et intégration — Commande des
dispositifs physiques — Modèle de données pour les contrôleurs
numériques informatisés —*

*Partie 14: Données de procédé pour l'usinage de baisse électrique
(baisse EDM)*





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