

INTERNATIONAL STANDARD

ISO
3002-1

Second edition
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AMENDMENT 1
1992-12-01

Basic quantities in cutting and grinding —

Part 1 :

Geometry of the active part of cutting tools —
General terms, reference systems, tool and working
angles, chip breakers

AMENDMENT 1

Grandeurs de base pour la coupe et la rectification —

*Partie 1 : Géométrie de la partie active des outils coupants — Notions générales,
système de référence, angles de l'outil et angles en travail, brise-copeaux*

AMENDEMENT 1



Reference number
ISO 3002-1 : 1982/Amd.1: 1992 (E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Amendment 1 to International Standard ISO 3002-1 : 1982 was prepared by Technical Committee ISO/TC 29, *Small tools*.