



International
Standard

ISO 9809-4

**Gas cylinders — Design,
construction and testing of
refillable seamless steel gas
cylinders and tubes —**

**Part 4:
Stainless steel cylinders with an R_m
value of less than 1 100 MPa**

*Bouteilles à gaz — Conception, construction et essais des
bouteilles à gaz et des tubes rechargeables en acier sans
soudure —*

*Partie 4: Bouteilles en acier inoxydable ayant une valeur de R_m
inférieure à 1 100 MPa*

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