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Standard Practice for Dosimetry in Radiation Processing¹

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^{ε1} NOTE—Footnote 1 and references to ISO/ASTM standards were editorially updated in December 2024.

INTRODUCTION

The use of ionizing radiation for the treatment of commercial products such as the sterilization of healthcare products, the reduction of microbial contamination in food or the modification of polymers is referred to as radiation processing. The types of radiation used may be gamma radiation (typically from cobalt-60 sources), X-radiation or accelerated electrons.

In some applications, it is necessary to ensure that the specified absorbed dose is applied. In these cases, the absorbed dose must be measured, and measurement systems have been developed for this purpose. Much of the development of these systems rests on the early development of dosimetry systems for personnel radiation protection and for medical treatment. However, the absorbed doses used in radiation processing are generally higher, ranging from ~10 Gy up to 100 kGy or more and new dosimetry systems have been developed for measurements of these doses.

Note that the terms “dose” and “absorbed dose” are used interchangeably in this standard (see 3.1.1).

The dose measurements required in radiation processing concern characterization of radiation facilities in installation qualification (IQ) and operational qualification (OQ), measurement of dose distribution in irradiated products in performance qualification (PQ) and routine monitoring of the irradiation process.

The literature is abundant with articles on dosimeters for radiation processing, and guidelines and standards have been written by several organizations (the International Atomic Energy Agency (IAEA) and the International Commission on Radiation Units and Measurements (ICRU), for example) for the operation of the dosimetry systems and for their use in the characterization and validation of the radiation processing applications. In particular, ICRU Report 80 provides information on the scientific basis and historical development of many of the systems in current use.

ASTM Subcommittee E10.01 on Radiation Processing: Dosimetry and Applications was formed in 1984 initially with the scope of developing standards for food irradiation, but its scope was widened to include all radiation processing applications. The subcommittee, now Committee E61, has under its jurisdiction approximately 30 standard practices and standard guides, collectively known as the E61 standards on radiation processing. A number of these standards have been published as ISO/ASTM standards, thereby ensuring a wider international acceptance. These practices and guides describe the dosimetry systems most commonly used in radiation processing, and the dose measurements that are required in the validation and routine monitoring of the radiation processes. A current list of the E61 standards on radiation processing is given in 2.1.

The development, validation and routine control of a radiation process comprise a number of activities, most of which rely on the ability to measure the delivered dose accurately. It is therefore necessary that dose is measured with traceability to national, or international, standards, and the uncertainty in measured dose is known, including the effect of influence quantities. The E61 standards on radiation processing dosimetry serve to fulfill these requirements.

The practices describing dosimetry systems have several common attributes, and there is a need to have one general standard that can act as a common reference and that can be used as a basis for the selection of dosimetry systems for defined tasks. ASTM Practice 52628 serves this purpose. It outlines general requirements for the calibration and use of dosimetry systems and for the estimation of measurement uncertainties. Details relating to each dosimetry system are found in the respective

standards and each of these refer to ASTM Practice 52628 for the general requirements.

¹ This practice is under the jurisdiction of ASTM Committee E61 on Radiation Processing and is the direct responsibility of Subcommittee E61.01 on Dosimetry. Originally developed as a joint ASTM/ISO standard in conjunction with ISO/TC 85/WG 3.

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1. Scope

1.1 This practice describes the basic requirements that apply when making absorbed dose measurements in accordance with the ASTM E61 series of dosimetry standards. In addition, it provides guidance on the selection of dosimetry systems and directs the user to other standards that provide specific information on individual dosimetry systems, calibration methods, uncertainty estimation and radiation processing applications.

1.2 This practice applies to dosimetry for radiation processing applications using electrons or photons (gamma- or X-radiation).

1.3 This practice addresses the minimum requirements of a *measurement management system*, but does not include general quality system requirements.

1.4 This practice does not address personnel dosimetry or medical dosimetry.

1.5 This practice does not apply to *primary standard dosimetry systems*.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.7 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced documents

2.1 ASTM Standards:²

- E2232 Guide for Selection and Use of Mathematical Methods for Calculating Absorbed Dose in Radiation Processing Applications
- E3083 Terminology Relating to Radiation Processing: Dosimetry and Applications
- F1355 Guide for Irradiation of Fresh Agricultural Produce as a Phytosanitary Treatment
- F1356 Guide for Irradiation of Fresh, Frozen or Processed Meat and Poultry to Control Pathogens and Other Microorganisms
- F1736 Guide for Irradiation of Finfish and Aquatic Invertebrates Used as Food to Control Pathogens and Spoilage Microorganisms

- F1885 Guide for Irradiation of Dried Spices, Herbs, and Vegetable Seasonings to Control Pathogens and Other Microorganisms
- 51026 Practice for Using the Fricke Dosimetry System
- 51205 Practice for Use of a Ceric-Cerous Sulfate Dosimetry System
- 51261 Practice for Calibration of Routine Dosimetry Systems for Radiation Processing
- 51275 Practice for Use of a Radiochromic Film Dosimetry System
- 51276 Practice for Use of a Polymethylmethacrylate Dosimetry System
- 51310 Practice for Use of a Radiochromic Optical Waveguide Dosimetry System
- 51401 Practice for Use of a Dichromate Dosimetry System
- 51538 Practice for Use of the Ethanol-Chlorobenzene Dosimetry System
- 51540 Practice for Use of a Radiochromic Liquid Dosimetry System
- 51607 Practice for Use of an Alanine-EPR Dosimetry System
- 51608 Practice for Dosimetry in an X-Ray (Bremsstrahlung) Facility for Radiation Processing at Energies between 50 keV and 7.5 MeV
- 51631 Practice for Use of Calorimetric Dosimetry Systems for Electron Beam Dose Measurements and Dosimetry System Calibration
- 51649 Practice for Dosimetry in an Electron Beam Facility for Radiation Processing at Energies Between 300 keV and 25 MeV
- 51650 Practice for Use of a Cellulose Triacetate Dosimetry System
- 51702 Practice for Dosimetry in a Gamma Facility for Radiation Processing
- 51707 Guide for Estimation of Measurement Uncertainty in Dosimetry for Radiation Processing
- 51818 Practice for Dosimetry in an Electron Beam Facility for Radiation Processing at Energies Between 80 and 300 keV
- 51900 Guide for Dosimetry in Radiation Research on Food and Agricultural Products
- 51939 Practice for Blood Irradiation Dosimetry
- 51940 Guide for Dosimetry for Sterile Insect Release Programs
- 51956 Practice for Use of a Thermoluminescence-Dosimetry (TLD) System for Radiation Processing
- 52116 Practice for Dosimetry for a Self-Contained Dry-Storage Gamma Irradiator
- 52303 Guide for Absorbed Dose Mapping in Radiation Processing Facilities

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at www.astm.org/contact. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.